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APPLICATION NO.	FILING DATE	FIRST NAMED INVENTOR			ATTORNEY DOCKET NO.
	11/17/99	ECKEL	-	T	MO-5383/LEA3
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Γ		IM22/1227	227	HOKE, V	
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PITTSBURGH PA 15205-97		741		1714	6
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Please find below and/or attached an Office communication concerning this application or proceeding.

Commissioner of Patents and Trademarks

PTO-90C (Rev. 2/95)

App	icant(s

Application No. 09/424,035

ECKEL ET AL

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	09/424,035	LGroup Art Unit	
Office Action Summary	Examiner VERONICA P. HOKE	1714	
 □ Responsive to communication(s) filed on □ This action is FINAL. □ Since this application is in condition for allowance except in accordance with the practice under Ex parte Quay/less A shortened statutory period for response to this action is solonger, from the mailing date of this communication. Failurapplication to become abandoned. (35 U.S.C. § 133). Ex 37 CFR 1.136(a). Disposition of Claim ☑ Claim(s) 1-10, 13, and 14 □ Claim(s) 1-10, 13, an	examiner VERONICA P. HOKE of for formal matters, processes to expire	rosecution as to the month(s), or thirty day riod for response will stained under the proving is/are pis/are withdress is/are withdress subject to restriction stainer.	rs, whichever is cause the risions of rending in the applicat rawn from consideration is/are allowed. is/are rejected. is/are objected to.
☐ The specification is objected to by the Example of the oath or declaration is objected to by the Example of the CERTIFIED ☐ The specification is objected to by the Example of the CERTIFIED ☐ The specification is objected to by the Example of the CERTIFIED ☐ The specification is objected to by the Example of the CERTIFIED ☐ The specification is objected to by the Example of the CERTIFIED	aminer. In priority under 35 U.S.C. on the priority docu	§ 119(a)-(d). Iments have been	
☐ received. ☐ received in Application No. (Series Code ☐ received in this national stage application *Certified copies not received: ☐ Acknowledgement is made of a claim for dome			(a)).
Attachment(s) Notice of References Cited, PTO-892 Information Disclosure Statement(s), PTO-14 Interview Summary, PTO-413 Notice of Draftsperson's Patent Drawing Rev	riew, PTO-948	5_	
SEE OFFIC	CE ACTION ON THE FOLLO	WING PAGES	Part of Paper No6

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The preliminary amendment of November 17, 1999 has been entered.

Claim Rejections - 35 U.S.C. § 103

The following is a quotation of 35 U.S.C. 103(a) which forms the basis for all obviousness rejections set forth in this Office action:

(a) A patent may not be obtained though the invention is not identically disclosed or described as set forth in section 102 of this title, if the differences between the subject matter sought to be patented and the prior art are such that the subject matter as a whole would have been obvious at the time the invention was made to a person such that the subject matter as a whole would have been obvious at the time the invention was made to a person having ordinary skill in the art to which said subject matter pertains. Patentability shall not be negatived by the manner in which the invention was made.

Claims 1-10, 13 and 14 are rejected under 35 U.S.C. 103(a) as being unpatentable over Lee et al (.US Patent 5674924), Kakegawa et al or EPO 731140 (Lee et al) taken with 1)Fuhr et al (065), Wittman et al or Podszun et al and 2) Serini et al

Each of the primary references (Kakegawa et al - col.5, line 39 and line 40 and col. 8, lines 20 and 45-46; Lee et al (EPO - pages 1-4); and Lee et al (US Patent - cols. 1-5, line 40) disclose the combination of a monophosphate and an oligomeric polyphosphate with Teflon as a flame retardant system for PC which has been further compounded with a styrenic resin such as SAN or its presence in the form of a grafted styrenic resin on a rubber base such as a diene rubber or mixtures of the two. Applicants flame retardant system for PC contains the same materials for PC which has the grafted rubber resin per se based on data that the composition's weld line strength is compromised by the additional presence of SAN. See comparative

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compositions 2 and 3 in Tables 1 and 2 of the specification. Applicants claims also stipulate that 1) TEFLON has a particle size diameter of 0.05 to 1000 µm, a density of 1.2 to 2.3 g/ cm³ and a fluorine content of 65 -76 wt. % (claim 1) and 2) that the rubber's glass transition temperature is less than -10°C. These are well known characteristics of phosphate flame retardant - and- rubber impacted PC formulations.

As to the purposeful exclusion of SAN in order to improve weld line strength in the primary references' compositions it has long been recognized according to Lee et al (US patent at col.2) that a SAN copolymer's presence in addition to the grafted rubber component produces agglomeration which in turn incurs poor property characteristics such as color striping in the molded PC article because the grafted rubber's homogeneous distribution is detrimentally affected. Additionally, Serini et al recognized (col.17, lines 17-18, last table vis-a-vis exs. a and b vs. m through t) that the styrene resin is less inclined to reduce weld line strength if the styrenic resin is a grafted styrenic rubber instead of a blend of the non grafted styrene resin and if the rubber phase has a particle size within the range of 0.01 to 20 µm, irrespective of the methylated or non methylated nature of the aromatic portions of the PC resin's molecules.

Therefore it is well known that diluting the rubber content incurs diminution of weld line strength (col.13, lines 6 et seq.). Dilution of the rubber content occurs as well when increased quantities of SAN are present. Hence the comparative examples are not evidence of unexpected results.

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Regarding the grafted rubber component's glass transition temperature rating of less than - 10°C, this is typical of phosphate flame retardant PC formulations having an impact modifier according to Podszun et al (col.8, lines 25-27) and Wittman et al (col.5, lines 62-63). The Teflon component's particle size, density and fluorine content are typically in the range of 0.05 to 1000 μ m, 1.2-2.3 g/cm³ and 65-76 wt. %, respectively, as related by Fuhr (col.1, lines 33-45), Lee (US Patent- col.5, lines 12-30) and Fuhr (col.8, lines 44-56).

Therefore nothing unobvious is deemed established by choosing a rubber with the designated glass transition temperature rating minimum of - 10°C as the impact modifier and Teflon with the designated particle size, fluorine content and density ratings as the antidrip modifier in the primary references' multi phosphate- flame retardant PC/ Styrenic resin grafted rubber blend having sufficient flameproofing and weld line strength properties.

Veronica P. Hoke

vph

December 19, 2000

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